

Date: Friday, 2/15/2008 1:24:56 PM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SHOULDER HARNESS		
Job Number	: 35843			Part Number	: D363613		
Estimate Number	: 13013			Drawing Number	: D3636 UNDER REVIEW 6k for old kits		
P.O. Number	:			Project Number	: N/A		
This Issue	: 2/15/2008	S.O. No.	:	Drawing Revision	: U/R		
Prsh Rev.	: NC			Material	:		
First Issue	: 11/19/2007	Type	: PURCHASED PARTS	Due Date	: 12/20/2007	Qty:	70
Previous Run	:			Um:	Each		
Written By	:						
Checked & Approved By	:						
Comment	: Est Rev:A New Issue 07-09-11 JLM Verified By:EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>5691</u> <u>C 208/02/15</u> Purchase Part Number: 504668-401-2251 Supplier: AMSAFE INC Certificate of conformity is required		
2.0	D363613	LAP BELT
Comment: Qty.: 1.0000 Each(s)/Unit Total : 70.0000 Each(s) SHOULDER BELT		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK <u>As 08/03/11 X 70</u>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST 260</u> <u>A8 08/03/12 X 70</u>		

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 0103/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 2/15/2008 1:24:57 PM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 35843

Part Number: D363613

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(70)

Comment: FINAL INSPECTION/W/O RELEASE

Done 1/3/13

Job Completion



~ 2008/3/13

(70)

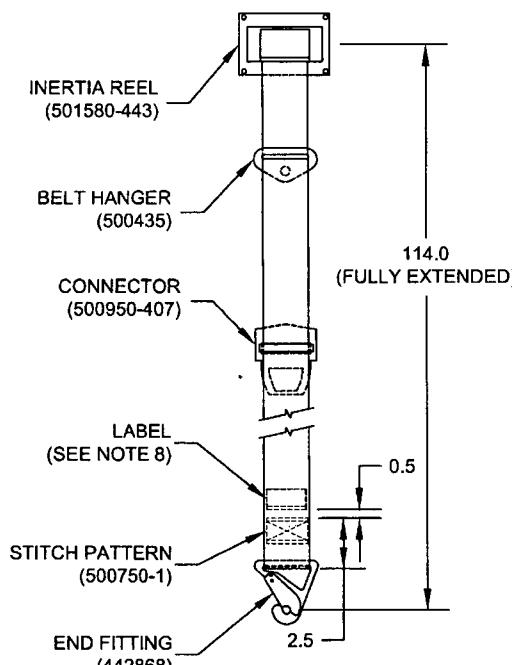
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

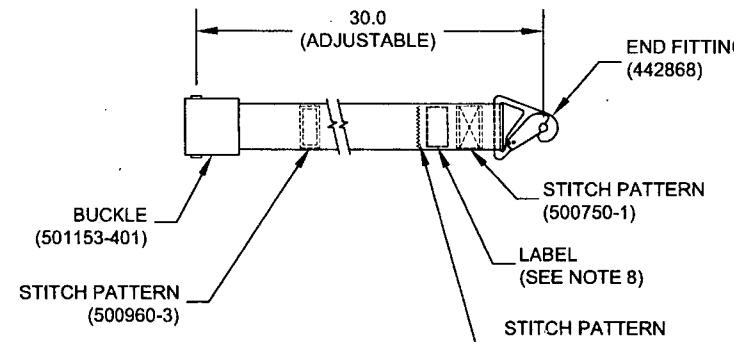
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING



D3636-11 SHOULDER BELT
(WAS GENEVA P/N G10601-2)



D3636-13 LAP BELT
(WAS GENEVA P/N G10601-4)

UNDER REVIEW
[LE 07.10.16]
OK TO SIGN

RELEASED
07.09.01

NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING
2" BLACK NYLON WEBBING, STYLE 7424 WHICH MEETS REQUIREMENTS OF SAE AS 8043
WITH MINIMUM STRENGTH OF 3000 LBS
- 2) PURCHASE INFO: P/N 504556-405-3192 (D3636-11)
P/N 504668-401-2251 (D3636-13)
AMSAFE INC., PHOENIX, ARIZONA
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.7 lbs
- 8) LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13
(613) 632-3336

A	NEW ISSUE: REPLACES G10601	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	DART AEROSPACE USA, INC	
DRAWN	<i>LS</i>	PORT HADLOCK, WA	
CHECKED	<i>QF</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D3636	SHEET 1 OF 1
APPROVED	<i>MM</i>	TITLE	SCALE
DE APPR.	<i>MM</i>	SHOULDER HARNESS	NTS
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

CD08/02/15
W/O: 35843

AMSAFE**CERTIFICATE OF CONFORMANCE**

I certify that the article(s) listed below:

- *Conforms to all applicable drawing dimensions and specifications.
- *(If applicable) Meets the requirements of FAR 25.853 (a) Compartment Interiors.
- *(If applicable) Conforms to British CAA specifications.
- *(If applicable) All parts/materials are certified new, conform to the design data, and are in airworthy condition.
- *For the latest copy of the CMM/SMM, please log onto www.amsafeaviation.com

CUSTOMER NAME: DART AEROSPACE				SALES ORDER NO. S148398			
Line	Purchase Order No.	Am-safe Part No.	Rev.	Lot No.	Customer Part No.	Dated Code	Quantity
1	PO00005691	504668-401-2251	D	A0208	NONE	03-06-08	70

This document is the property of the customer and should remain with the articles listed above.

PLEASE DELIVER TO THE QUALITY ASSURANCE DEPARTMENT

REMARKS:

NEW

AMSAFE INC

1043 NORTH 47th. AVENUE

PHOENIX, ARIZONA 85043 USA

PHONE: (602) 850-2850 FAX:(602) 850-2812

Halla mire 03-06-08

QUALITY ASSURANCE REPRESENTATIVE

DATE

CUSTOMER